TEX-COTE

TECHNICAL DATA SHEET

Primers/Block Fillers/Patching Compounds

TEX-COTE® FLEX-PATCH® Patching Compound

PRODUCT PROFILE

DESCRIPTION

TEX-COTE® FLEX-PATCH® Patching Compound is a water-based, ready-to-use patching compound available in both knife (texture) and butter (smooth) grades. It is applied to a maximum of 1/32".

FEATURES

- 100% Acrylic
- Water-Based
- Smooth or Textured
- Internally Plasticized

BENEFITS

- Repair Surfaces Rapidly
- Coat 24 to 48 Hours After Repairs Are Made
- Matches Existing Texture

RECOMMENDED PRIMERS

Cement Plaster, Stucco, Concrete, CMU's, Wooden Surfaces, and Cement Fiber Board

PRODUCT APPLICATION

SURFACE PREPERATION

All surfaces shall be clean and free of any form oils, dirt, mildew, laitance etc. All cracks to be "veed out" to a solid base. Surface to be dry prior to application of FLEX-PATCH®.

DRYING / CURING TIMES

All times based on ideal weather conditions with patch thickness up to 1/32" thick.

- To Touch: Two (2) Hours Minimum
- To Coat: 48 Hours Minimum
- For Deeper Patches: 48 Hours Minimum

APPLICATION RATE

Apply at a rate of 25 square feet per gallon. Application rate is dependent upon the surface porosity and patching irregularity.

APPLICATION

1. Ensure surface is properly prepared to receive FLEX-PATCH®.
2. Apply FLEX-PATCH® with trowel, margin tool, broad knife, or squeegee.
3. To obtain smooth surface, brush with damp paint brush after troweling.
4. FLEX-PATCH® must be applied level with the substrate. FLEX-PATCH® texture must match the existing substrate. All FLEX-PATCH® areas must be spot-primed with a recommended primer prior to the application of any TEX-COTE® product.
5. CAUTION: Do NOT apply a heavy coat of FLEX-PATCH ®. Apply two thinner coats with a 24-hour cure time between coats (assumes ideal weather conditions).
6. Deeper repairs should be patched with a cementitious patching material modified with TEX-COTE® TEX-BOND® Cement Adhesive or SKIM•COTE™.
7. Allow patches to cure a minimum of 24 to 48 hours prior to priming and top coating.

CLEAN-UP

- For Dry Material: Use Xylene or Acetone
- For Wet Material: Use Water

BEST PERFORMANCE

IMPORTANT STEPS

- Temperature: Above 45°F(7.0°) not exceeding 100°F (37.7°C).
- Do not apply material when snow, rain or freezing are imminent. Wet conditions combined with cold temperatures may cause improper curing of product.
- FLEX-PATCH® shall be applied in two thin coats in lieu of one heavy coat.
- AVOID FREEZING PRODUCT. DO NOT APPLY ON FROZEN SURFACE.
- Allow 24 to 48 hours under ideal conditions before applying a coating system. Note: This dry time depends on the thickness of the patch.
- All masonry surfaces shall have cured a minimum of 28 days prior to the application of FLEX-PATCH®.

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IMPORTANT STEPS - CONTINUED

- TEX-COTE LLC does not promote or recommend coating the sealant joints, nor is the sealant compound an approved substrate.
- Roof and parapet top caps shall be installed and sealed prior to application. Top cap shall be a metal continuous unit with 4-inch exterior leg. All openings shall be sealed against water penetration prior to application.
- TEX-COTE LLC's recommended primer should be applied over all areas receiving FLEX-PATCH® prior to installing a TEX-COTE® finish product.

TECHNICAL DATA

PHYSICAL PROPERTY	TYPICAL RESULT
Flash Point, °F	None
Volume Percent	57%
Weight Percent	53%

PHYSICAL PROPERTY	TYPICAL RESULT
VOC grams/liters (minus water)	100, Maximum
Weight/Gallon (pounds)	8.9 lbs.

ORDER INFORMATION

PACKAGING

Available in one (1) gallon and five (5) gallon containers.

COVERAGE RATES

Apply at a rate of 25 square feet per gallon. Application rate is dependent upon the surface porosity and patching irregularity

SHELF-LIFE

12-Month Shelf Life under proper conditions:

- Containers are sealed, upright and airtight in a dry place.
- Maintain temperature of 45°F rising to 100°F (7°C to 37.7°C); AVOID FREEZING.
- Skins formed on surface of material must be removed prior to moving containers or mixing.

SAFETY

WARNING

- Use with adequate ventilation.
- Do NOT breathe spray mist or dust.
- Avoid contact with eyes, skin, and clothing.
- Wash thoroughly after handling.

FIRST AID

- Use in well-ventilated areas.
- If you experience difficulty in breathing, leave area to obtain fresh air.
- If difficulty continues, seek medical attention.
- In case of eye contact, flush immediately with large quantities of water for at least 15 minutes.
- Seek medical attention if blurring or redness continues.

VOC COMPLIANCE

All TEX-COTE® products comply with federal Volatile Organic Compound (VOC) rules and regulations.
Please contact your nearest TEX-COTE LLC office for assistance on the local and state VOC compliance in the area of intended use.

WARRANTY

Upon completion of the application of the coating in accordance with the manufacturer's recommendations, TEX-COTE LLC will extend its limited commercial warranty for product replacement as a result of a defect in the material. The manufacturer must be notified prior to the application of the coating and the application must be in compliance with the manufacturer's recommendations for installation. TEX-COTE LLC shall have no obligation to contribute to or otherwise participate in labor or cost associated with effecting repairs. Specimen copy of material warranty is available upon request.

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