



PRODUCT PROFILE

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| GENERIC DESCRIPTION | Modified Siloxane/Silane with Diffused Quartz Carbide |
| COMMON USAGE | Prime-A-Pell® Plus is a clear, filmless, penetrating water repellent for virtually all above-grade, vertical and horizontal concrete, stucco, block and brick masonry. Concrete, stone and masonry treated with Prime-A-Pell® Plus resist water and chloride ion intrusion, stain damage, freeze/thaw spalling, efflorescence and rust damage. The treatment does not alter the color or texture of the surface, nor significantly affect the vapor transmission qualities of the substrate. The solution penetrates the substrate and chemically reacts to create a powerful barrier against water penetration. This barrier is resistant to ultraviolet and weather deterioration. |
| COLORS | Prime-A-Pell® Plus is a clear liquid when applied but dries clear, leaving the aesthetic appearance of the substrate unchanged. |
| PERFORMANCE CRITERIA | Contact your Tnemec representative for specific test results. |
| LIMITATIONS | Prime-A-Pell® Plus is not formulated for use on below-grade surfaces. It is not intended to seal visible cracks or as a substitute for repointing defective mortar joints. A water repellent may not be able to completely resist wind-driven rain on all substrates; two or more applications, applied wet-on-wet, may be required for adequate performance. The substrate should not be acid washed after application. Prime-A-Pell® Plus may have limited efficacy on calcareous masonry such as limestones, marbles and travertines. The product is not appropriate for application to polished stone. Prime-A-Pell® Plus must penetrate into and react with the substrate for effective repellency, therefore, it is not suitable for any painted surfaces. |

SURFACE PREPERATION

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| ALL SURFACES | <p>The surface to be treated must be sound, dry and free of cracks, dirt, oils, efflorescence, paint, curing compounds and all other contaminants, which may affect the penetration of Prime-A-Pell® Plus. Fill all cracks, voids and repoint mortar joints if necessary. New concrete and mortar must be allowed to cure a minimum of twenty-eight (28) days before treatment.</p> <p>Shield glass, wood and other surfaces that are not intended to be treated from overspray. Any overspray should be removed immediately with paint thinner or mineral spirits. Also protect asphaltic and painted surfaces, trees, shrubs and other landscaping from overspray.</p> |
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TECHNICAL DATA

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| CURING TIME | Protect treated surfaces from rain and lawn sprinklers for 6 to 8 hours. (Time to resist moisture is increased at lower temperatures.) Allow 7 days before evaluating performance. |
| VOLATILE ORGANIC COMPOUNDS | 5.0 lbs/gallon (596 grams/litre) |
| ACTIVE INGREDIENT | Oligomeric Alkylalkoxy Siloxane/Alkylalkoxy Silane/Diffused Quartz Carbide |
| ACTIVE CONTENT | 42% |
| PACKAGING | 1 gallon (3.79 L) cans, 5 gallon (18.96 L) pails, 55 gallon (208.2 L) drums |
| NET WEIGHT PER GALLON | 6.91 ± 0.10 lb/gal (828 g/L) |
| STORAGE TEMPERATURE | Minimum 35°F (2°C) Maximum 100°F (38°C) |
| SHELF LIFE | 24 months at recommended storage temperature. |
| FLASH POINT - SETA | 100°F (38°C) |
| HEALTH & SAFETY | <p>Paint and related products contain chemical ingredients which are considered hazardous. Read container label warning and Safety Data Sheet for important health and safety information prior to the use of this product.</p> <p>Use only in well-ventilated or open areas. Special precautions should be taken to avoid vapor transmission (fumes) from entering the building being treated. Ventilation systems and fresh air intakes should be turned off and closed. All direct routes of vapor ingress such as windows and doors must be secure. Notify occupants of the building prior to application, as vapors may be irritating.</p> <p>Keep out of the reach of children.</p> |



APPLICATION

COVERAGE RATES

Coverage rates are guidelines and will vary depending upon the texture of the surface and porosity of the substrate.

| Substrate | Sq. Ft./Gal. | m ² /litre |
|---------------------------|--------------|-----------------------|
| CMU (porous) | 50 - 75 | 1.2 - 1.8 |
| CMU (normal) | 75 - 125 | 1.8 - 3.1 |
| Stucco | 100 - 125 | 2.5 - 3.1 |
| Cast Stone | 100 - 125 | 2.5 - 3.1 |
| Concrete | 100 - 200 | 2.5 - 4.9 |
| Concrete Panels | 200 - 300 | 4.9 - 7.4 |
| Concrete Pavers | 100 - 200 | 2.5-4.9 |
| Fired Clay Brick (porous) | 125 - 150 | 3.1 - 3.7 |
| Fired Clay Brick (dense) | 200 - 250 | 4.9 - 6.1 |
| Fired Clay Pavers | 150 - 300 | 3.7 - 7.4 |
| Slate | 250 - 400 | 6.1 - 9.8 |
| Sandstone | 65 - 150 | 1.6 - 3.7 |

A test application **must** be performed to determine the exact coverage rate, desired performance and compatibility of Prime-A-Pell® Plus and the substrate before beginning a job.

MIXING

Mix well prior to application.

THINNING

Do not dilute or thin. Prime-A-Pell® Plus must be used as supplied by the manufacturer.
Note: Where lower VOC is required, use V662 to comply with VOC regulations.

APPLICATION EQUIPMENT

Apply using a low-pressure rotary or gear pump sprayer with a fan tip (0.03-0.06 orifice) that allows for application of the product at 20-30 psi. A commercial grade pump-up spray tank equipped with a fan tip is also acceptable. Airless paint sprayers are not acceptable for the application of water repellents. Do not atomize the product.

On vertical installations, apply with a wet-on-wet technique. Apply a saturating application of the product working from the bottom up. On porous substrates such as concrete masonry units, allow a slight rundown (less than three inches). On high density materials such as precast concrete panels or GFRC, do not allow any rundown. On all substrates allow the product to penetrate the substrate for approximately 5 to 7 minutes, then apply again in the same manner. This second pass will require less material. Follow coverage rate guidelines, however, a test application should always be performed.

On horizontal installations, apply in a single, saturation application. Apply enough material for the surface to remain wet for 2 to 3 minutes before absorbing into the substrate. Do not allow puddles to remain on surface; any areas of ponding should be dispersed with a broom.

SURFACE TEMPERATURE MAINTENANCE

Minimum 45°F (7°C) Maximum 95°F (35°C)

None required. Reapply after Prime-A-Pell® Plus no longer repels water or offers desired protection. Life expectancy is dependent upon substrate condition and quality of application.

CLEAN-UP

Clean equipment after use with paint thinner or mineral spirits.

WARRANTY

Upon completion of the application of the coating in accordance with the manufacturer's recommendations, TEX-COTE LLC will extend its limited commercial warranty for product replacement as a result of a defect in the material. The manufacturer must be notified prior to the application of the coating and the application must be in compliance with the manufacturer's recommendations for installation. TEX-COTE LLC shall have no obligation to contribute to or otherwise participate in labor or cost associated with effecting repairs. Specimen copy of material warranty is available upon request.

WARRANTY & LIMITATION OF SELLER'S LIABILITY: TEX-COTE will provide a warranty application, prior to product installation, upon request. TEX-COTE stands behind the performance claims of its products when used in accordance with their design intentions and application instruction. Coverage rates are critical for long life expectancy. Rates must be within the noted ranges on the Coverage Rate Table for a warranty to be valid. TEX-COTE under all warranties, expressed or implied, shall be limited to the refund of purchase price or replacement of product, determined at TEX-COTE's sole discretion. CHEMPROBE'S WRITTEN WARRANTY IS IN LIEU OF ANY WARRANTY, EXPRESSED OR IMPLIED, INCLUDING WARRANTIES OF MERCHANTABILITY OR FITNESS. A copy of the TEX-COTE Warranty, with a valid Warranty number must accompany any warranty claim. TEX-COTE is a division of Tnemec Co., Inc.

Corporate HQ & East Coast Facility

2422 E. 15th St., Panama City, FL 32405 | 800-454-0340 | 850-769-0347 | Fax 850-913-8619

South Florida Sales Office

7000 W. Palmetto Park Rd., Ste 21 □-W14, Boca Raton, FL 33433 | 954-581-0772 | Fax 954-581-9516

West Coast Facility

417 Weber Ave., Compton, CA 90222 | 323-233-3111 | Fax 310-438-2873